



*GS1-128 Label
Specifications*

Version 1.0

Abbott Nutrition – GS1-128 Label Specifications

Note: Field lengths are shown for ASN label printing purposes only and may be shorter than the actual field length in any respective ASN or MITS tables.

Zone: A	Ship From Information	Requirement	Field Info
	Ship From Name	Required	Char(20)
	Ship From Address	Required	Char(20)
	Ship From City, Ship From State, Ship From Zip	Required	Char(20), Char(2) Char(10)

Box Height: .875 inch
 Box Width: 2 inches
 Text: Times New Roman 10 pt

Zone: B	Ship To Information	Requirement	Field Info
	Ship To Name	Required	Char(20)
	Ship To Address	Required	Char(20)
	Ship To City, Ship To State, Ship To Zip	Required	Char(20), Char(2) Char(10)

Box Height: .875 inch
 Box Width: 2 inches
 Text: Times New Roman 10 pt

Zone: C	Vendor Information	Requirement	Field Info
	Vendor Lot Number	Required	Char(20)

Box Height: .5 inch
 Box Width: 2 inches
 Text: Title is Times New Roman 12 pt
 Field Value is Times New Roman 16 pt

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Zone: D	Vendor Manufacture Date	Requirement	Field Info
	Vendor Manufacture Date	Required	Date, Format: yyyy-mm-dd

Box Height: .5 inch
 Box Width: 2 inches
 Text: Title is Times New Roman 12 pt
 Field Value is Times New Roman 18 pt

Zone: E	Purchase Order Info	Requirement	Field Info
	Purchase Order Number	Required	Char(8) Format: AAAMMMMM where: AAA = alpha prefix of PO#, MMMMM = material ID

Box Height: .5 inch
 Box Width: 2 inches
 Text: Title is Times New Roman 12 pt
 Field Value is Times New Roman 20 pt

Zone: F	Quantity	Requirement	Field Info
	Original Receipt Quantity	Required	Pallet : Number(4,0) No thousands separator(s) Container: Number(4,0) of Number(4,0) No thousands separator(s)

Box Height: .5 inch
 Box Width: 2 inches
 Text: Title is Times New Roman 12 pt
 Field Value is Times New Roman 20 pt

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Zone: G	Item Information	Requirement	Field Info
	Item Description	Required	Char(30) From PO
	Material ID (Abbott Item Number)	Required	Char(6) Format: NNNNNA where: NNNNN = material ID A= AN Plant Designator <u>Plant Designators:</u> A=Altavista, VA C=Columbus, OH F=Fairfield, CA G=Casa Grande, AZ S=Sturgis, MI
	Allergen Classification	Required	Char(10) Crustacean Egg Fish Milk None Peanut Soy Tree nut Wheat Note: If there are no allergens then this field will be blank on the label (please view Non-Allergen Label for reference)

Box Height: 2.0625 inch

Box Width: 4 inches

Text: Title is Times New Roman 12 pt

Field Value for Item Description is Times New Roman 12 pt

Field Value for Abbott Item Number is Times New Roman 36 pt

Field Value for Allergen is Times New Roman 36 pt

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Zone: H	Pallet ID	Requirement	Field Info
	SSCC 18 Barcode	Required	Char(18) (plus required prefix)
	SSCC - Human readable	Required	22 (including "(00)" prefix)

Box Height: 2.0625 inches

Box Width: 4 inches

Text: Title is Times New Roman 12 pt

Label Requirements


The system shall allow the following specifications for raw ingredients labels affixed by a vendor for shipment to Abbott:

1. GS-128 label symbology used to print the label shall be read by scanners programmed for code 39 (Full ASCII) barcode symbology which will strip away any special characters included in the GS-128 symbology, i.e. () accepting only the numbers including leading zeros.
2. Special considerations for the barcode include:
 - Line Width = 6 pixels
 - Line X-Dimension = 30 mil (should be readable from 10 feet away)
 - Ratio = 2.5:1
 - Barcode Height – approx. 1.25 inch
 - ¼ " White space on each side of barcode
 - Barcode Length 3.125"
 - Quiet Zones: 3 Times Widest Bar
 - Check Digit: None
3. Label Specifications
 - 4x6 White Label Stock
 - Non-Reflective surface

GS1-128 Pallet Label Zone Identification (4x6)




GS1-128 Pallet Label With No Allergens (4x6)

Ship-From SF Company Name SF Address SF City, State ZIP	Ship-To ST Company Name ST Address ST City, State ZIP
Vendor Lot Number 1234567890123456	Manufacture Date 2010-05-26
Purchase Order Number ABC12345	Quantity 9999
Item Description Description of Abbott Item Abbott Item Number 12345X	
SSCC-18 Barcode  (00) 0 00521775138957172	

GS-128 Container Labels Zone Identification (4x6)



GS-128 Container Labels With No Allergens (4x6)

Ship-From SF Company Name SF Address SF City, State ZIP	Ship-To ST Company Name ST Address ST City, State ZIP
Vendor Lot Number 1234567890123456	Manufacture Date 2010-05-26
Purchase Order Number ABC12345	Quantity 9999 of 9999
Item Description Description of Abbott Item Abbott Item Number 12345X	
SSCC-18 Barcode  (00) 0 00521775138957172	